

# DACROLUB® 10

## Lubrication for challenging tightening operations

DACROLUB® 10 is an organic topcoat made from water-based chemicals. This topcoat can be applied to GEOMET® and DACROMET® coatings, whereby the friction coefficient of threaded parts can be reduced and controlled.

DACROLUB® 10 is available in three versions: clear, blue and green. Its properties are the same whatever the colour.

### Characteristics and performance\*

- Dry lubrication film
- Friction coefficient: 0,08 – 0,14 on parts with GEOMET® or DACROMET® measured according to ISO 16047
- DACROLUB® 10 gives freedom from possible stick-slip problems when tightening (VDA 235-203)
- Appearance: DACROLUB® 10L: clear  
DACROLUB® 10B: blue  
DACROLUB® 10G: green
- Salt Spray Test according to ISO 9227 :  
No effect on the corrosion resistance of the GEOMET® or DACROMET® base-coat
- The combination GEOMET® / DACROLUB® 10 or DACROMET® / DACROLUB® 10 is particularly suited to fasteners since it provides them with optimal protection and assembly properties
- Being easy to apply, the coloured DACROLUB® 10 can be used for part identification
- Competitive coating cost

\* Results may vary depending on substrate, geometry of parts and type of application processes



**NOF METAL COATINGS  
GROUP**



# DACROLUB® 10

## Application process

DACROLUB® 10 is dip – spin in one single thin coat

## Environmental safety

- Aqueous dispersion
- Complies with REACH
- Complies with the 2000/53/CE and 2002/95/CE directives

## Main worldwide specifications

- DAIMLER (DBL 9440.43/.89)
- FIAT Group (Cap. 9.57513)
- VDA 235-203
- VW Group (TL245)

